



SOUTH/SOUTHEAST

Inventory Management Guide

Honeywell Residential Combustion is the industry leader in combustion controls for applications including warm air furnaces, boilers, commercial water heaters, hearth, pool and spa heaters, and service parts. Our products are used on appliances utilizing natural gas, propane, fuel oil, and electric fuels and first and foremost assure the safe operation of heating and cooling appliances. Sold primarily through OEM and wholesale channels, our family of products has both the largest breadth and depth of offering in HVAC industry.

Our offerings include like-for-like replacement parts and a full line-up of universal products that cover almost any application making Honeywell the only brand of replacement parts you'll ever need. The pages in this stocking list guide feature our universal products, as well as like-for-like replacement options, along with suggested inventory levels.

Universal Products



Now more than ever watching your inventory levels is an extremely important part of everyone's business. To help you control costs, Honeywell offers a full line of universal products that help you better manage your inventory. You have many applications, but one brand is all you need with Honeywell's universal portfolio. Add in that Honeywell gas, oil and hydronic controls offer state-of-the-art diagnostic and troubleshooting capabilities, and you'll see that reliable Honeywell universal products are the universal choice.



U-Turn a Profit – Truck Inventory and Profits

Avoid making a u-turn back to the shop or to the distributor to pick up a part, instead stock Honeywell universal products and you will turn a profit.

- **Stock universal products and always have the right part**
 - > Standardized stocking lists will cover a high percentage of customers
 - > Eliminate inventory that doesn't turn and takes up space on the truck
- **Make less trips to the shop and to the distributor**
 - > Profit is made in the service call, lost time is lost revenue
- **Reduce downtime for your techs**
 - > Improve your performance
- **Satisfy your customers**
 - > Stock universal parts and avoid a missed opportunity

The stocking recommendations included in this guide reflect the percentage of your inventory covering residential combustion applications and include the high running products in your regional area. They can be adjusted accordingly to your business size and needs. Note the recommendations for “off season” stocking to cover pre-season maintenance calls. For the complete line of Honeywell products, contact your local distributor or visit, www.customer.honeywell.com.



Heating and Cooling Controls

Model Number	Description	Recommended Inventory Level	Off Season Recommended Inventory Level
RELAY/CONTACTOR/TRANSFORMER/HEAT SEQUENCER CONTROLS			
AT140A1000	40VA Transformer, 60 Hz 24V Sec. UL Comp. Recog 9 In. Leads on Primary, Screw Terminals On Secondary. Plate or Foot Mount. 120V with Universal Mounting (Plate, Foot Or Knockout). Also Available in 120/208/240V with Universal Mount (Plate, Foot or Knockout).	2	2
DP1030A5014	Definite Purpose Contactor. Power Pro Model. 1 Pole with Buss Bar-30A-24V.	2	2
DP2030A1004	Definite-Purpose Contactor. Economy Model. 2 Pole-30A-24V/ Does Not Meet ARI 780 Standard.	4	4
R24AA1008	Electric Heat Sequencer, 24 Vac, Control Voltage, One Switch, Timing Seconds 1-20 On, 40-110 Off	1	1
R24BA1006	Electric Heat Sequencer, 24 Vac Control Voltage, Two Switches, Timing Seconds 1-20 On 40-110 Off.	1	1
R24CB4007	Electric Heat Sequencer: 24 Vac Control Voltage; Three Switches, Timing Seconds 1-11 - On/Off	1	1
R8222D1014	DPDT General Purpose Switching Relay with 24V AC Coil	1	1

Gas Solutions

Model Number	Description	Recommended Inventory Level	Off Season Recommended Inventory Level
PILOTS AND HARDWARE			
Q314U1001	Universal Standing Pilot Burner - Target-style pilot burner, NAT and LP applications, three position adjustable hood.	1	
Q3400A1024	Ignitor/flame rod assembly for Q3450/Q3480 hot surface. Hot surface pilot igniter/sensor assembly replacement; 30" leads.	1	
Q340A1090	Universal Premium Thermocouple - 30mV replacement. 36" lead. Also available in 18", 24", 30", and 48" lengths.	10	10
IGNITERS			
Q3200U1004	Glowfly® Universal Hot Surface Igniter six-pack	12	6
FAN AND LIMIT CONTROLS			
L4029E1227	Limit Control. Opens Circuit on Temp Rise. Fixed Set. Man Reset. 3 in Insertion. W/Case, Cover. Limit Control 3" Insertion Factory Set At 125°F (Available in other Temperature Ranges)	6	3
L4064B2236	Combination Fan Limit Furnace Control Closes Fan, Open Limit Circuit On Temp Rise. 8" Insertion L., Also Available In 5" and 11.5" Insertion Lengths.	4	
ST9120U1011	Universal Electronic Fan Timer Control.	2	2

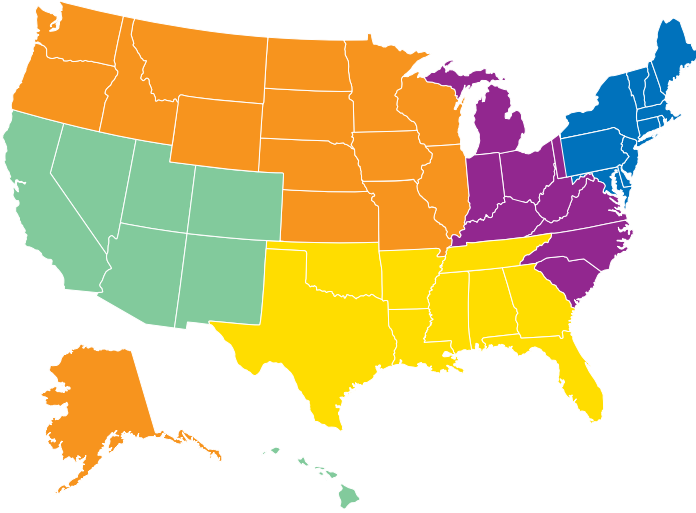
Gas Valves

Honeywell offers a variety of Universal Gas Valve Service Parts, as well as Direct Replacement Service Parts. This section provides information on the Universal Gas Valve offering as well as the Direct Service Parts Available. **The products are listed in order of highest volume replacements in your geographical area. RECOMMENDED INVENTORY 2-4 Valves PER TRUCK**

Universal Service Part	Description	Direct Service Part Replacement
VR8300M4406	Standard opening standing pilot gas control for use in 24Vac, gas-fired appliances with capacities from 30 to 300 cfm natural gas. 50/60 Hz, -40° to 175°F, 3/4" inlet x 3/4" outlet, 3.5" WC regulator setting. Includes Q340 thermocouple, Natural to LP conversion kit and two 3/4" x 1/2" reducer bushings.	VR8200A2744 - Standard opening, 1/2 in. x 1/2 in., 3.5 in. WC (0.87 kPa) VR8300A4508 - Standard opening, 3/4 in. x 3/4 in., 3.5 in WC (0.87 kPa)
VR8345M4302	Standard opening universal electronic ignition combination gas control for use in direct spark ignition, hot surface ignition, or intermittent pilot ignition, 24Vac, gas-fired appliances with capacities from 30 to 415 cfm natural gas. 50/60 Hz, -40° to 175°F, 3/4" inlet x 3/4" outlet, 3.5" WC regulator setting. Includes Natural to LP conversion kit and two 3/4" x 1/2" reducer bushings.	VR8304M3509 - Standard opening, 1/2 in. x 3/4 in., 3.5 in. WC (0.87 kPa) VR8304M4507 - Standard opening, 3/4 in. x 3/4 in., 3.5 in. WC (0.87 kPa) VR8305M3506 - Standard opening, 1/2 in. x 3/4 in., 3.5 in. WC (0.87 kPa)
VS820M1309	750mV combination gas control that combines a Lite-Rite manual gas cook, safety shutoff pilotstat assembly, millivoltage automatic valve operator, and gas pressure regulator. -40° to 175°F temperature range, 3/4" x 3/4", with side outlets. Reg set at 3.5" WC. Includes two 3/4" x 1/2" and one 1/2" x 3/8" reducer bushings, Natural to LP conversion kit and a remote rod adapter knob.	VS820A1054 - Standard opening, 3/4 in. x 3/4 in., 3.5 in. WC (0.87 kPa) VS820A1336 - Standard opening, 3/4 in. x 3/4 in., 10.0 in. WC (2.49 kPa)

Universal Service Part	Description	Direct Service Part Replacement
VR8245M2530	Standard opening universal electronic ignition combination gas control for use in direct spark ignition, hot surface ignition, or intermittent pilot ignition, 24Vac, gas-fired appliances with capacities from 20 to 200 cfm natural gas. 50/60 Hz, -40° to 175°F, 1/2" inlet x 1/2" outlet, 3.5" WC regulator setting. Includes Natural to LP conversion kit and one 1/2" x 3/8" reducer bushing.	VR8204A2076 - Standard opening. 1/2 in. x 1/2 in., 3.5 in. WC (0.87 kPa) VR8204M1091 - Standard opening, 1/2 in. x 1/2 in., 3.5 in. WC (0.87 kPa) VR8205A2024 - Standard opening, 1/2 in. x 1/2 in., 3.5 in. WC (0.87 kPa)
VR8345K4809	Slow opening universal electronic ignition combination gas control for use in direct spark ignition, hot surface ignition, or intermittent pilot ignition, 24Vac, gas-fired appliances with capacities from 30 to 415 cfm natural gas. 50/60 Hz, -40° to 175°F, 3/4" inlet x 3/4" outlet, 3.5" WC regulator setting. Includes Natural to LP conversion kit and two 3/4" x 1/2" reducer bushings.	VR8205H1003 - Slow opening, 1/2 in. x 1/2 in., 3.5 in. WC (0.87 kPa) VR8304H4503 - Slow opening, 3/4 in. x 13/4 in., 3.5 in. WC (0.87 kPa)
VR8345Q4563	Two stage universal electronic ignition combination gas control for use in direct spark ignition, hot surface ignition, or intermittent pilot ignition, 24Vac, gas-fired appliances with capacities from 30 to 415 cfm natural gas. 50/60 Hz, -40° to 175°F, 3/4" inlet x 3/4" outlet, low stage regulator set at 1.7" WC; high stage regulator set at 3.5" WC Includes Natural to LP conversion kit and two 3/4" x 1/2" reducer bushings.	VR8205Q2555 - 2-Stage, 3/4 in. x 3/4 in., 1.7 in. WC Low Fire; 3.5 in. WC High Fire VR8305Q4500, 2-Stage, 3/4 in. x 3/4 in., 1.7 in. WC Low Fire; 3.5 in. WC High Fire

Regional Legend



North NW

AK
WA
OR
ID
MT
WY
ND
SD
NE
KS
MN
IA
WI
IL
MO

West

HI
CA
NV
AZ
CO
NM

South SE

TX
OK
AR
LA
TN
MS
AL
GA
FL

Mid-Atlantic

MI
IN
OH
NC
SC
VA
WV
KY

Northeast

ME
NH
VT
RI
CT
MA
DE
MD
DC
NY
NJ
PA

Automation and Control Solutions

In the U.S.:

Honeywell

1985 Douglas Drive North

Golden Valley, MN 55422-3992

In Canada:

Honeywell Limited

35 Dynamic Drive

Toronto, Ontario M1V 4Z9

www.honeywell.com

Follow us on Twitter:

@honeywellcpro



YouTube:

@honeywellcpro



Honeywell

67-7457S-SE

March 2013

© 2013 Honeywell International Inc.

